

Classification	
EN ISO	14343-A-S 23 12 L
AWS	A5.9: ER309L

### Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni
0.01	1.8	0.4	≤ 0.03	≤ 0.03	24	13

### Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.0	W000285682
2.4	W000285684
3.2	W000285686
4.0	W000285689